



Materials

Material	Dam Beam / Log	Frame	Pressing Tool	Material	Seals
V2A / 1.4301 / SS304	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EPDM	<input type="checkbox"/>
V4A / 1.4404 / SS316L	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Elastosil	<input type="checkbox"/>
Aluminium / EN AW 6063 T66	<input type="checkbox"/>				

Mounting Tolerances :

- Frame Assembly
- in Axis +/- 3mm
- vertically +/- 3mm
- Total max. 6mm
- Unevenness Invert Section
- max. 15mm

**IBS**  
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Principle Drawing II DBV  
 P.Nr./ Pos.:  
 Engineer :  
 Approval Date:  
 Signature: